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Attorney Docket No. 67845/JAS
Client Ref. SEA 2797.01

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Abstract of the Disclosure

A cartridge or motor which includes a shaft with a thrust plate at one end; the shaft is supported for rotation by a journal bearing along the shaft and thrust bearings on either side of a thrust plate, and fluid which provides the bearing surface; the counterplate which lies across the end of the shaft is welded to an extension of the sleeve in which the counterplate is fit to prevent fluid loss.